

Electro Optical Components, Inc.

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IREF LITE 32mm R32

The low-cost, high-performance NDIR refrigerant sensor DS4467 dated 10/10/2018



Key Features

- Standard industrial 7-series size, to fit existing detectors
- 1-year calibration span, to reduce maintenance costs
- Superior gas selectivity, to avoid false and undetected alarms
- MTBF of more than 5 years, for greater sensor lifetime
- The most comprehensive range of targeted gases on the market
- Extended temperature range (0 to +50 °C), for use in commercial and
- residential settings
- Fast T90 response time, for critical and life-saving applications
- ModBus or analogue output, for ease of integration
- Internal microprocessor, for advanced signal processing
- Solid, rugged construction with aluminium enclosure

General Description

N.E.T. IREF LITE will make the gas selectivity, accuracy, poison immunity and extended lifetime of NDIR technology affordable for any setting, dramatically improving gas detection performances in the HVAC-R market, improving occupants' safety and lowering cost-of-ownership.

The IREF LITE series from N.E.T. include solutions for R 32, R-1234yf and R-1234ze in %LEL range.

N.E.T. IREF implements N.E.T. advanced NDIR, black body and microprocessor technology to eclipse classic semiconductor (MOS) sensor performances, reducing maintenance costs (guaranteed 1-year calibration span), increasing sensor lifetime and making your leak detection fail-safe, while offering the best gas selectivity available and a fast response time.

All N.E.T. IR sensors run on a microprocessor-based platform for internal signal processing, providing a linearized and temperature compensated output in digital and analogue format - the ideal solution for instrument manufacturers, even without any specialist knowledge in IR technology.

N.E.T. IR sensor series apply NDIR (Non Dispersive Infrared) detection technique. This technique is based on the fact each gas has an unique and well defined light absorption curve in the infrared spectrum that can be used to identify the specific gas. The concentration can be determined by using a suitable infrared source and analysing the quantity of energy absorbed from the gas inside the optical path.

Infrared gas sensors employ a dual wavelength tech-

nique, using an IR energy source aimed at two pyroelectric detectors, each sensitive to different ranges of wavelengths in the spectrum's infrared portion. The differential absorption technique, where the target gas is always monitored with respect to a reference measurement, attenuates the effect of background distortions due to response to other gases, source aging or optical surface contamination.

The analogue output provides a user-programmable threshold output consisting of different voltage levels - by default, 10% LEL=1V, 25% LEL=1.5V. The user can freely select the output level, the corresponding output and the hysteresis of the thresholds through Modbus RTU commands.

Standard Threshold Output

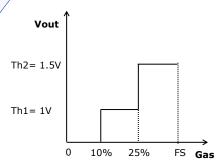
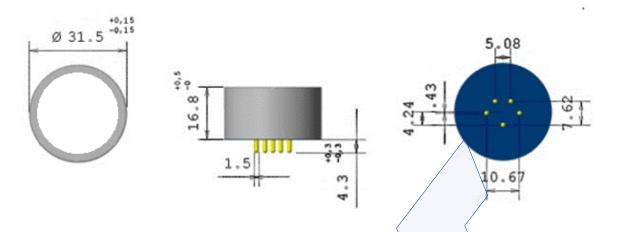
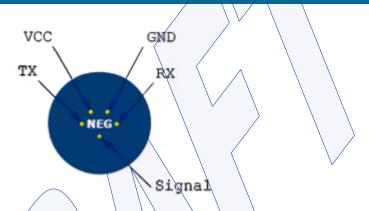


Fig. 1: Characteristics of output voltage

Mechanical specifications



Pinout



Digital Communication				
Digital Interface	Digital signal format	8 data bits, 1 stop bit, no parity		
	Standard Baud rate	4800 bps ad Default, 9600,19200,38400 bps		
	TX- VOH: output "High" minimum voltage	2.8V		
	TX- VOL: output "Low" maximum voltage	0.5V		
	RX- VIH: input "High" minimum voltage	2.3V		
	RX- VIL: input "Low" maximum voltage	1.15V		

Warranty and warning

The WARRANTY of IREF-L 32mm sensors is 1 years from the purchased date against defects in materials or production. This warranty however is not valid for articles that have been broken, repaired by a third person or not used according to the instructions contained in this document or supplied with the products, related to the storage, installation, operation, maintenance, or servicing of the products.

Please keep particular attention to

- Power the sensor observing the correct voltage and polarity (positive or negative)
- Never solder directly on the pin, use PCB sockets
- Never cut or remove any of the pins
- Use anti-static precautions when handling the sensor
- Never let water or other liquids to enter inside the sensor
- Never expose the sensor to corrosive gases
- The gas flow used for testing should be ≤500 SCCM
- Recalibration of the sensor will void the calibration warranty



Product specifications

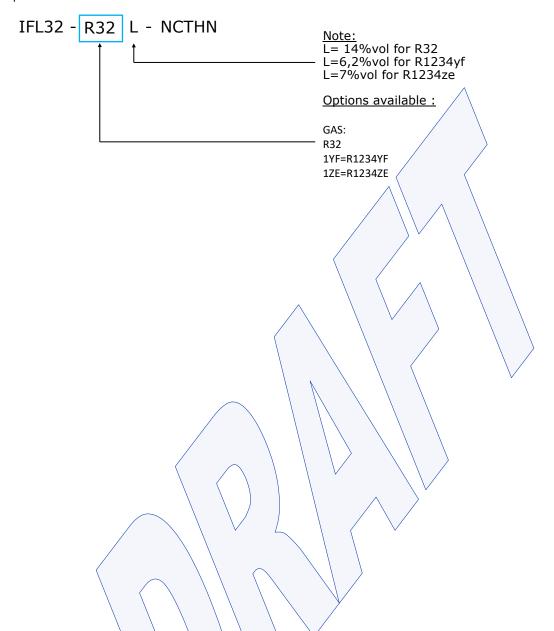
General	Operating temperature range	0 to +50 °C
	Storage temperature range	-40 to +85 °C
	Maximum temperature cycle variations	± 1°C/min
	Operating humidity range	0-95% non condensing
	Operating pressure range	800-1200 mBar
	Gas types	R32, R1234yf;R1234ze
	Weight	26 g
	мтвғ	≥ 5 years
	Patent information	MI2013A000478, EP14001065, US14/219631, CA2.847.491
	Firmware and digital technology	Designed for use in a detector that complies to EN 50271
	Electromagnetic Compatibility (EMC)	Designed for use in a detector that complies to EN 50270
	Optics	Metal optics treated to increase brightness and prevent oxidation
	Enclosure	Aluminium
	Calibration	Individually calibrated with temperature compensation. Test report supplied.
Me	Sensing method	NDIR (dual beam technology)
	Measurement range	0 - 14%vol R32 0-6.2%vol 1234YF 0-7%vol 1234ZE
	Repeatability	±3% of FS range only on digital concentration
	Accuracy *	±5% of FS range below 50% of range only on digital concentration ±7% of FS range above 50% of range only on digital concentration
asur	Resolution	0.5% of F.S range only on digital concentration
Measurement	Long Term Zero Stability	±3% of FS range/year
ent	Temperature Performance	±7% of FS on threshold level
	Pressure dependence	ТВФ
	Zero level Humidity Error	TBD
	Response time	$T_{50} \le 30 \text{ s}; T_{90} \le 60 \text{ s}$
Electrical	Power voltage	4.5 - 5.5 Vdc
	Operating current	85-115 mA
	Warm up time	60 s for full operation @ 25 °C At least 1 hour for full specification @ 25 °C
	Max output current	±1mA
	DC output impedance	10KQ
	Max capacitance load	100 pF
O S	Threshold mode Analog output	Standard Threshold levels: [1V] Threshold 1;[1.5V] Threshold 2
Signal Output	Threshold digital levels	Standard Threshold levels: [10%F.S] Threshold 1;[25%F.S] Threshold 2
	Digital communication	MODBUS protocol communication (documentation available on request)

 $[\]ensuremath{^{*}}$ Test conditions: 25°C ambient temperature and 1000hPa absolute pressure



Ordering details

When making an order, we kindly ask our customers to specify the basic physical and electrical properties that are needed for their specific application. This is made through the part number here below. The squared fields of the part number below can be modified according to the options on the right. See DS2203 for complete instructions on how to compile the part number for the entire IR series.



N.E.T. has a policy of continuous development and improvement of its products. As such the specification for the device outlined in the data sheet may be changed without notice. In case of modification of the product, N.E.T. disclaims all liability.

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